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010945

D4148-041
Job Sheet 194820



Part No: D4148-041

Job Qty: 4 pcs

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/8/19

Job Tracking No:

Due Date: 6/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new Issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
100	Small Fab - 1	4 pcs	6/26/19		0.00	1.20	Small Fab - 1			JUL 1 6 2019
							Small Fab - 2			
							Small Fab - 3			
							Small Fab - 4			
							Small Fab - 5			
							Small Fab - 6			
							Small Fab - 7			
110	QC 5	4 pcs	6/26/19		0.00	0.00	QC 5 - 10			JUL 3 0 2019
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
120	Packaging 3-1 - Stock - B4B	4 pcs	6/26/19		0.00	0.00	Packaging 3 - 1 - B4B			JUL 3 0 2019
							Packaging 3 - 2 - B4B			
							Packaging 3 - 3 - B4B			
							Packaging 3 - 4 - B4B			
							Packaging 3 - 5 - B4B			
							Packaging 3 - 6 - B4B			

DAS
40
9-89

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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC 57539
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	4 pcs	6/26/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21
				QC 21 - SA - 53	8-89

JUL 3 12 00

Part Op 100 - Small Fab

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	100-Small Fab - 1	5156971
AN4C13A	Bolt	12 Ea (3 ea)	100-Small Fab - 1	5196194
D2690-6	Lanyard	4 pcs (1 ea)	100-Small Fab - 1	5197256
D3910-1	Crosstube Lug	4 pcs (1 ea)	100-Small Fab - 1	5174260
D4091-1	Mounting Lug	4 pcs (1 ea)	100-Small Fab - 1	5182262
D4148-1	Crosstube Lug Plate, Fwd	8 pcs (2 ea)	100-Small Fab - 1	5200444
D4148-3	Stud Receiver, Lower	4 pcs (1 ea)	100-Small Fab - 1	5199133
D4148-5	Eyebolt Stud	4 pcs (1 ea)	100-Small Fab - 1	5160670
MS17984-C413	Quick Release Pin	4 pcs (1 ea)	100-Small Fab - 1	5181771
MS20615-4M18	Rivet	32 Ea (8 ea)	100-Small Fab - 1	5147557
MS21043-3	Nut	8 Ea (2 ea)	100-Small Fab - 1	5181801
MS21043-4	Nut	12 Ea (3 ea)	100-Small Fab - 1	5144558
NAS1149C0332R	Washer	16 Ea (4 ea)	100-Small Fab - 1	5174158
NAS1149C0432R	Washer	24 Ea (6 ea)	100-Small Fab - 1	5155658

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	8	159	0
	AN4C13A	12	155	0
	D2690-6	4	51	0
	D3910-1	4	61	0
	D4091-1	4	45	0
	D4148-1	8	15	0
	D4148-3	4	18	0
	D4148-5	4	26	0
	MS17984-C413	4	39	0
	MS20615-4M18	32	247	0
	MS21043-3	8	1,173	0
	MS21043-4	12	1,251	0
	NAS1149C0332R	16	5,193	0
	NAS1149C0432R	24	1,532	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐				DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				Date: _____ Sequence #: _____ QTY Affected: _____		MRB (QSI042)			
Description Work Order Deviation						Disposition									
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐						FAULT CATEGORY									
						Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
						Other/Details: _____									
Completed By						Lead hand / Supervisor									
QC / QA Coordinator															